



# SWATYCOMET EXTRACERAMIC

Flap discs and flap wheels

High stock removal!  
Higher grinding effect!

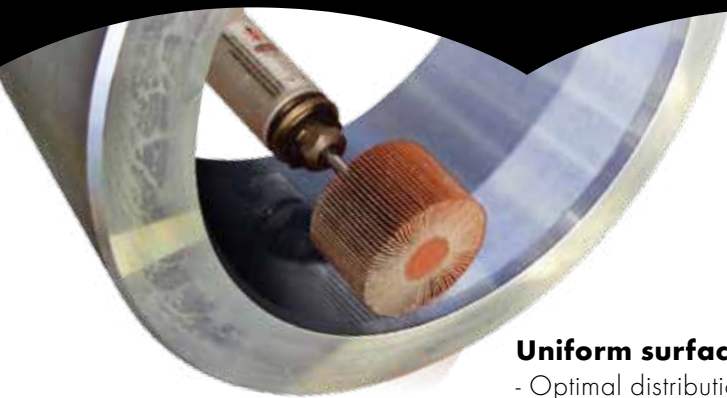


**For high speeds  
and high  
pressures.**  
Powerful angle  
grinders required.

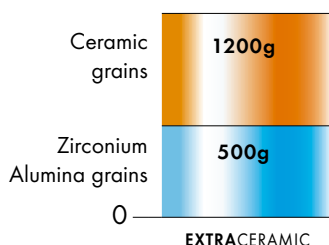


**NEW GENERATION  
PRODUCTS**

# SWATYCOMET EXTRACERAMIC



## Stock removal (g)



### Uniform surface roughness:

- Optimal distribution of grains,
- Continuous self-sharpening of grains through the grinding process.

### Long life:

- Good adherence of the grit to the polyester base,
- Top coating with active fillers,
- High aggressiveness.



Cooling and lubricating effect



Name	Quality class	Abrasive grit	Construction steel	Alloy stainless steel	Stainless steel	Alloy	Color metals
<b>LBD, PBČ</b>	EXTRA	<b>SA</b>	●	●	●	●	○

Flap Discs EXTRACERAMIC are suitable for high speeds and high pressures. They allow fast grinding, high stock removal and uniform surface roughness of harder materials with the help of continuous self-sharpening effect of grains and cooling effect of active fillers.



Shape	Dimensions D x T x H mm	Peripheral speed m/s	RPM min <sup>-1</sup>	Grit size /Subscriber numbers					Packaging (units)
				36	40	60	80	120	
F29	115 x 22,23	80	13300	01.701	01.702	01.703	01.704	01.705	10
F29	125 x 22,23		12200	01.706	01.707	01.708	01.709	01.710	
F29	180 x 22,23		8500	01.711	01.712	01.713	01.714	01.715	

Spindle mounted flap wheels are suitable for grinding and polishing small and hard to reach areas in the production of containers and equipment, for fine grinding of various tools and turbine blades. The best effects were achieved at the peripheral speeds between 15 to 20 m/sec.



Dimensions D x T x S mm	Peripheral speed m/s	RPM min <sup>-1</sup>	Grit size/ Subscriber numbers				Packaging (units)
			40	60	80	120	
30 x 20 x 6	35	22.900	02.300	02.301	02.302	02.303	20
40 x 30 x 6		17.100	02.310	02.311	02.312	02.313	
50 x 40 x 6		13.700	02.320	02.321	02.322	02.323	

